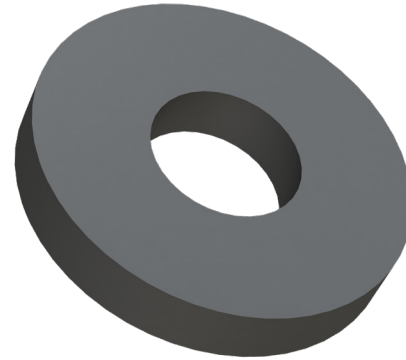


Features and Benefits

- Four grades of magnetic materials
- Cost effective design
- High resistance to demagnetization
- Operation from -40°C to 100°C
- Tough environmental endurance
- Very resistant to chipping



Molded Magnet Rotor

Physical Properties of Magnetic Material

Table 1.1

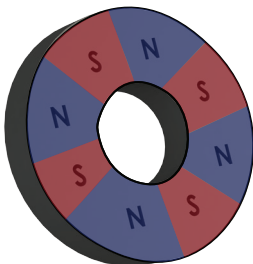
Characteristic	Value	Units
Tensile Strength	6500	PSI
Flexural Strength	9750	PSI
Flexural Modulus	1.3 X 10 ⁶	PSI
Continuous Service Temperature	100	°C

Magnetic Properties

Table 1.2

Characteristic	Magnalox 300	Neobond 12M	Neobond 30M	Neobond 32P	Units
Remanence (B _r)	1370	2500	4000	5000	Gauss
Coercive Force (H _c)	1180	2400	3250	4000	Oersted
Energy Product (BH _{MAX})	0.40	1.3	3.1	5.0	MGOe
Intrinsic Coercive Force (H _{ci})	2300	7500	7000	7500	Oersted
Reversible Temperature Coefficient (B _r)	-0.2	-0.35	-0.4	-0.43	%/deg C
Reversible Temperature Coefficient (H _{ci})	+0.5	-0.25	-0.36	-0.40	%/deg C
Peak Magnetizing Force (>95% Saturation)	596	1100	1600	1600	kA/m
Specific Gravity	3.5	4.0	4.7	5.0	---

Pole Counts



Note: (N)orth/(S)outh markings are for illustration purposes and do not appear on the actual product.

Available Pole Counts	2, 8, 12
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Magnet Rotor Physical Outline - Molded (Design Style A)

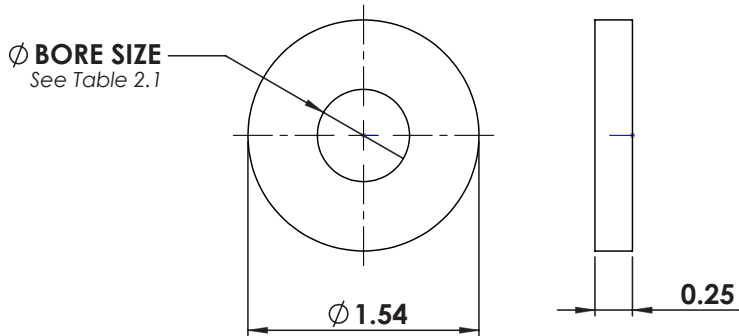


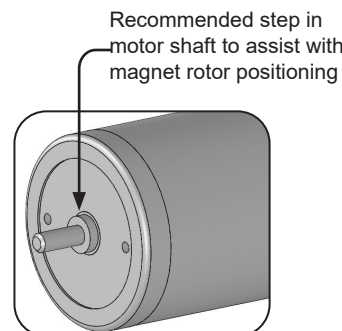
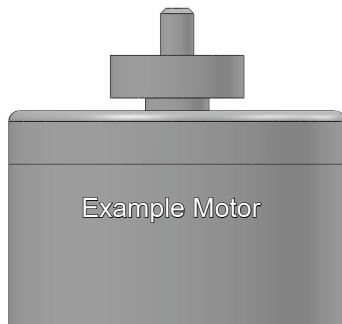
Table 2.1

Bore Size (.inch)	Motor Shaft OD Size (nominal)	NEMA Guide Shaft Tolerance	Magnet Bore MIN. (inch)	Magnet Bore MAX. (inch)
0625	5/8 in (.625")	+0.0000"/-0.0005"	.627	.629
0748	19 mm (.748")		.750	.752
0750	3/4 in (.750")		.752	.754
0875	7/8 in (.875")		.877	.879
0945	24 mm (.945")		.947	.949
1000	1 in (1.000")		1.002	1.004
1102	28 mm (1.102")		1.104	1.106
1125	1 1/8 in (1.125")		1.127	1.129
1250	1 1/4 in (1.250")		1.252	1.254

Other bore sizes available upon request. Contact sales@phoenixamerica.com.

Magnet Rotor Mounting Guidelines - Molded (Design Style A) For Slip Fit Application

- Proper alignment of the magnet rotor is critical for optimal performance.
- A machined step on the motor shaft provides a quick and repeatable method for positioning the magnet rotor. Spacers or other fixturing should be used to properly position the rotor if no mechanical locating features are on the shaft.
- Various adhesives can be used to bond the magnet rotor to the motor shaft. Shaft alloys, operating environment, and shaft speed and acceleration should be taken into consideration when selecting an appropriate bonding agent. Loctite threadlockers and retaining compounds have proved effective in bonding the magnet rotor to the motor shaft. Loctite 263 and 2760 threadlockers and Loctite 638 and 680 retaining compounds are good candidates. These materials have been effective in past experience; testing under actual operating conditions should be used to qualify any bonding material.
- For best results, the motor shaft should be clean and free of any oils, lubricants, or solvents.
- Apply adhesive around the leading edge of the shaft and inside the hole in the rotor. Use a rotating motion when assembling the magnet to the shaft to insure good adhesive coverage.
- The use of primers and activators can be used to improve bond strength and cure rate.
- For non-critical applications or for fast bonding for evaluation, a cyanoacrylate adhesive (super glue) can be used. Loctite 401 and 410 have proven effective for quick bonding applications.



Part Number Description

F25	A	0625	25	002
Series	Design Style	Bore Size*	Magnet Material	Pole Count
F25	<i>A Molded</i>	0625 5/8 in 0748 19 mm 0750 3/4 in 0875 7/8 in 0945 24 mm 1000 1 in 1102 28 mm 1125 1 1/8 in 1250 1 1/4 in	25 <i>Magnalox 300</i> 50 <i>Neobond 12M</i> 75 <i>Neobond 30M</i> 85 <i>Neobond 32P</i>	002 <i>2 Poles</i> 008 <i>8 Poles</i> 012 <i>12 Poles</i>

Example: F25-A-0625-25-002